











SEV & SEH COMMERCIAL ELECTRIC WATER HEATERS

SEV - 150A through 2500A SEH - 150A through 2500A

- State's new propriety advanced electronic water heater control, provides precise + or - 1°F temperature control, that is ideal for industrial and food service applications where accurate hot water temperatures are needed.
- Animated icons display detailed operational and diagnostic information. Fault or alert messages appear if an operational issue occurs.
- Factory standard on board low water cut-off uses a remote electronic immersion type probe to prevent energizing of the elements in the event of low water condition and eliminates accidental dry firing.
- Progressive modulating matches number of elements to current load conditions.
 Rotates and lead lags element loads to provide long life and equal wear.
- Control system automatically lowers the operating set point by a programmed value during user defined time periods. Seven-day clock may be programmed for night set back and or weekend shutdown to reduce operating cost and save money.
- · Modbus/BACnet compatible with optional Gateway interface.
- Standard Permaglas glass lining. Exclusive process provides superior protection against corrosion in varying water conditions. Optional cement and epoxy linings.
- All models are constructed to the requirements of ASME and are available in 125, 150 and 160 psi working pressures (125 psi working pressure - standard). Consult factory for ASME code tanks with greater or lesser working pressures and special configurations or materials.
- Heavy-duty elements have incoloy sheathing: provide excellent protection against oxidation and scaling. The input ranges from 15kW to 900kW (see accompanying chart)
- · Control and power circuit fusing to meet N.E.C.
- Meets the standby loss requirements of the U.S. Department of Energy, NRCan and current edition of ASHRAE/IES 90.1.
- · Heavy duty UL rated for 100,000 cycles.
- · Color-coded circuitry for easier servicing
- Anode rods for maximum corrosion protection
- Standard voltages include 208, 240, 380, 400, 415, 480, 600 volt single or three phase
- International voltages available (consult factory)
- Factory-installed terminal block(s)
- Temperature and pressure relief valve, supplied but not installed
- Provides emergency back up energy source or winter/summer boiler operation. Can
 be specified with optional water to water or steam to water heat exchangers. Both
 single and double-wall heat exchangers are available. Complete control packages
 can be factory-installed for hook-up and run capability.

SAMPLE SPECIFICATION

The heater(s) shall be State Commercial Electric Model Number or an approved equal. Heater(s) shall be rated at _ _ kW, _ _ V, __ _ phase, 60 cycle AC. The heater shall be for (vertical/horizontal) installation with lifting lug access and channel skid base not on every tank. Vessel shall be constructed to Section IV of the ASME Code for 125 psi working pressure. Vessel shall be glass-lined with anodic protection. Entire vessel and electrical controls are to be encased in a sheet metal enclosure with baked enamel finish. Tank to be insulated with fiberglass insulation. Enclosure to have hinged locking door over electric controls. There shall be individually replaceable heavy duty Incoloy sheathed heating elements each complete with prewired terminal leads. These elements will be switched by magnetic contactors which are operated by a 120V fused control circuit protected by manual reset high limit. Control circuit is activated by a master pilot switch and electronic low water cutoff. This control shall prevent the entire electrical load from being switched on instantaneously. The control shall have even load progressive sequencing which utilizes the "first on, first off" principle thereby equalizing the operating time of heating elements and contactors. Each magnetic contactor and heating element circuit will be protected by a maximum of 60 amp cartridge type fuses with a minimum of 100,000 amp interrupting capacity. The entire water heating package shall be prewired to solderless terminal lugs, factory tested, complete with a CSA Certified and ASME Rated T&P relief valve and bear the Underwriters' Laboratories label. Heater(s) shall have a 3-year limited warranty as outlined in the written warranty. Fully illustrated instruction manual included. Water heater units(s) shall be compatible with building management systems using Modbus or BACnet with factory supplied gateway.

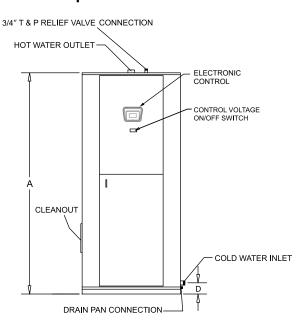


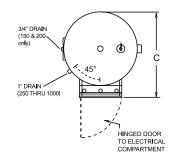
Vertical round models 150-1000

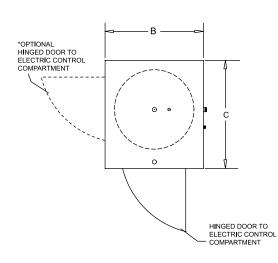
ADDITIONAL HEIGHT IF REQUIRED HOT WATER T&P RELIEF VALVE CONTROL CONTROL CONTROL LOCATION OF ADDITIONAL LOCATION OF ADDITIONAL CONTROL VOLTAGE ON/OFF SWITCH A COLD WATER INLET

CHANNEL (2" Channel on 150 gallon and higher. Optional on smaller sizes.)

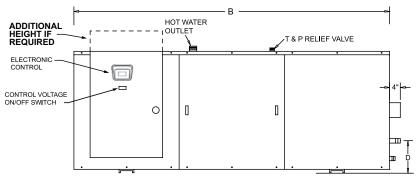
Vertical square models 1250-2500



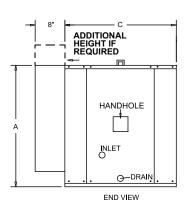




Horizontal models



A & D ELEVATION FROM FINISHED FLOOR



EXTRA PANEL BOX MAY BE NECESSARY FOR INPUTS HIGHER THAN 72KW. CONSULT FACTORY





Model number Max. kW capacity A B C Vertical round electric storage heater SEV-150A 144 150 65-1/2 32 38-3 SEV-200A 180 200 78 32 38-3 SEV-250A 216 250 92 34 40-3 SEV-300A 270 300 80 40 46-3 SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1500A 900 1,250 132-1/2 52 61-3 SEV-2500A 900 2,500 146-1/2 82-1/2 78-7 SEV-2500A 900 2,500 <	3/4 11-3/4 3/4 11-3/4 3/4 19-1/4 3/4 20-3/4 3/4 22-1/4	1-1/2 1-1/2 1-1/2 2	1-1/2 1-1/2 1-1/2	weight (lbs) 650 750	
SEV-150A 144 150 65-1/2 32 38-3 SEV-200A 180 200 78 32 38-3 SEV-250A 216 250 92 34 40-3 SEV-300A 270 300 80 40 46-3 SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1500A 900 1,250 132-1/2 52 61-3 SEV-2500A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 11-3/4 3/4 19-1/4 3/4 20-3/4 3/4 22-1/4	1-1/2 1-1/2 2	1-1/2 1-1/2	750	
SEV-200A 180 200 78 32 38-3 SEV-250A 216 250 92 34 40-3 SEV-300A 270 300 80 40 46-3 SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-3 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 11-3/4 3/4 19-1/4 3/4 20-3/4 3/4 22-1/4	1-1/2 1-1/2 2	1-1/2 1-1/2	750	
SEV-250A 216 250 92 34 40-3 SEV-300A 270 300 80 40 46-3 SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-3 SEV-1500A 900 1,500 128-1/2 70-1/2 70-1/2 SEV-2500A 900 2,500 146-1/2 82-1/2 82-1/2 Horizontal square electric storage heater	3/4 19-1/4 3/4 20-3/4 3/4 22-1/4	1-1/2	1-1/2		
SEV-300A 270 300 80 40 46-3 SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 20-3/4 3/4 22-1/4	2		-	
SEV-400A 360 400 80 46 52-3 SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 22-1/4			1,165	
SEV-500A 396 500 92 46 52-3 SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-3 SEV-1500A 900 1,500 128-1/2 70-1/2 70-1/2 SEV-2000A 900 2,000 124-1/2 78-1/2 78-1/2 82-1/2 SEV-2500A 900 2,500 146-1/2 82-1/2 82-1/2	_		2	1,350	
SEV-600A 396 600 92 52 60-3 SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 22-1/4	2	2	1,590	
SEV-800A 396 750 104 52 60-3 SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	o, . ., .	2	2	1,700	
SEV-1000A 396 950 128 52 60-3 Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 24-1/4	2-1/2	2-1/2	2,010	
Vertical square electric storage heater SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 24-1/4	2-1/2	2-1/2	2,450	
SEV-1250A 900 1,250 132-1/2 52 61-7 SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	3/4 24-1/4	2-1/2	2-1/2	3,160	
SEV-1500A 900 1,500 128-1/2 70-1/2 70-7 SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater					
SEV-2000A 900 2,000 124-1/2 78-1/2 78-7 SEV-2500A 900 2,500 146-1/2 82-1/2 82-7 Horizontal square electric storage heater	1/2 23-1/4	3	3	3,560	
SEV-2500A 900 2,500 146-1/2 82-1/2 82-1/2 Horizontal square electric storage heater	1/2 25-1/4	3	3	4,120	
Horizontal square electric storage heater	1/2 27	3	3	4,350	
	1/2 29	3	3	5,750	
SEH-150A 144 150 37 68-/1/2 34-4					
0211 1007	1/4 12	2	2	1,180	
SEH-200A 180 200 37 78 34-	1/4 12	2	2	1,370	
SEH-250A 216 250 39 90-1/4 36-7	1/4 13	2	2	1,450	
SEH-300A 270 3600 45 78-1/4 42-1	1/4 14-3/4	2	2	1,530	
SEH-400A 360 400 52 78-1/4 48-7	1/4 16	2	2	1,750	
SEH-500A 396 500 52 90-3/4 48-7	1/4 16	2	2	1,860	
SEH-600A 396 600 58 90-3/4 54-7	1/4 13-1/2	2 2-1/2 2		2,340	
SEH-800A 396 800 58 102-1/4 54-7	1/4 13-1/2	2-1/2	2	2,850	
SEH-1000A 396 1,000 58 126-1/4 54-7	1/4 13-1/2	2-1/2 2		3,040	
SEH-1250A 900 1,250 64 130-1/4 60-7	1/4 15	3	3	3,750	
SEH-1500A 900 1,500 70 126-1/4 66-1	1/4 16	3	3	4,340	
SEH-2000A 900 2,000 82 123-1/4 78-1	1/4 14	3	3	4,580	
SEH-2500A 900 2,500 82 144-1/4 78-1		3	3	6,060	

TECHNICAL DETAILS | SEV & SEH



kW input	GPH 100°F	BTH/hr equivalent	Max. no. of	No. of control	kW per	No. of con- tractors	modulat-	Amperage draw					
								Single phase		Three phase		е	
	rise	0 4	elements	steps		240/480V	ing	208V	240V	208V	240V	480V	
15	62	51,180	1	1	15	2/1		72	63	42	36	18	
18	74	61,416	1	1	18	2/1		87	75	50	44	22	
30	123	102,360	2	1	15	2/1		144	125	83	72	36	
36	148	122,832	2	1	18	4/2	4/2	174	150	100	87	44	
45	185	153,540	3	1	15	3/2	3/2	216	188	125	108	54	
54	221	184,248	3	1	18	6/2	3/2	260	225	150	130	65	
60	246	204,720	4	2	15	12/6	4/3	289	250	167	144	72	
72	295	245,664	4	2	18	8/4	4/4	Not recommended Not recommended		200	174	87	
90	369	307,080	5	2	18	6/3	3/3			250	217	109	
108	443	368,496	6	2	18	12/4	4/4			300	260	130	
120	492	409,440	8	3	15	8/4	4/4			333	289	144	
135	554	460,620	9	3	15	9/6	4/4			375	325	162	
144	590	491,328	8	3	18	16/8	4/4			400	347	174	
162	664	552,744	9	3	18	18/6	8/6			450	389	195	
180	738	614,160	10	4	18	20/10	8/8		pə	500	434	217	
216	886	736,992	12	4	18	24/8	8/8			600	519	260	
234	959	798,408	13	5	18	26/13	8/8		hend	650	563	282	
252	1,033	859,824	14	5	18	28/14	8/8		omr	700	607	304	
270	1,107	921,240	15	5	18	30/10	12/10		reo	750	649	325	
288	1,181	982,656	16	6	18	32/16	12/12		Š	800	692	347	
306	1,255	1,044,072	17	6	18	34/17	12/12			850	736	368	
324	1,328	1,105,488	18	6	18	36/12	12/12			900	780	390	
342	1,402	1,166,904	19	7	18	38/19	12/12			950	822	412	
360	1,476	1,228,320	20	7	18	40/20	12/12			1,000	865	435	
378	1,550	1,289,736	21	7	18	42/14	14/14			1,050	909	455	
396	1,624	1,351,152	22	8	18	44/22	15/16			1,100	952	477	
414	1,697	1,412,568	23	8	18	46/23	16/16			1,150	995	498	
432	1,771	1,473,984	24	8	18	48/16	16/16			1,200	1,040	520	

Tank lining options

- Cement: a special formulation of cement providing excellent corrosion protection. Available on 250 gallon and larger tanks.
- Epoxy: a solventless two component epoxy lining available on 250 gallon and larger tanks.

Special construction options

- "12 X 16" manhole available on 250 gallon and above
- 150 or 160 PSI working pressure (Must be specified at time of order).

Other optional features

- Temperature and pressure relief valves for working pressures other than standard; consult factory.
- Horizontal or vertical. See specifications, most gallon capacities may be obtained in vertical or horizontal construction.
- Circulating pump and piping sized to turn over entire storage capacity
 of tank once each hour. Recommended to optimize available water at
 temperature in horizontal tanks particularly where low draw conditions
 are anticipated.

- Optional international voltages 380 and 415 volts three-phase.
- Factory-installed dial-type pressure gauge
- Factory-installed dial-type temperature gauge

Control options

- Hot water generating tube heat exchangers. Custom dual energy source units with heating units and control trim and can be built to design specifications on a special order basis for steam or boiler water applications. Consult factory or Hot Water Generator specification sheets for tube bundle sizing information and control options. Allows for remote connection to building demand limiter or other functions.
- Pilot lights and switches. Denotes heating stage(s) in operation. Up to one light per contactor is available. A simple means of load control allows all or part of unit input to be controlled manually. Up to one switch per contactor is available.
- Safety door interlock. Prevents opening of control panel door when heater power supply is on.
- Shunt trip circuit breaker. A safety device (circuit breaker) which disconnects power to heater in the event of over-current, high temperature or low water level, breaker must be manually reset